



Hording Catalogue

14

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www.sedexport.com





 $^{Adhesion}_{(N/25\ mm)}\ 11$

Box Sealing and Stationary Tapes







Suitable for filmic surfaces, box sealing and general packaging.

OPP

Acrylic



Easy Tear



Stationary Tape

Adhesion (N/25 mm) 11

Thickness: 28 µ

Heat Resistance

-10~90 (°C)

Suitable for carton box sealing and general packaging Easy-tear.



-20~80 (°C) High performance by hot & cold resistance. Suitable for carton box sealing and general packaging.

Cellophane Tape Stationary Tape



Through special cutting process, good hand-tear ability.

Suitable for plastic bags, light packaging, gift-box

sealing and stationary use

High performance by hot & cold resistance

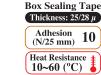
Through special cutting process, good hand-tear ability. Suitable for light packaging and stationary use. Hot-Melt, Acrylic and Natural Rubber adhesive options

Natural Rubber

Printed Box Sealing Tapes









Box Sealing Tape Thickness: 26/28 μ Adhesion 11 (N/25 mm) Heat Resistance

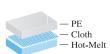




Personalize your packing tape system with printed tapes that include your company logotypes, contact information, signs and symbol.

Filament & Duct Tapes

PD158 GREY



PF510

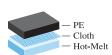
(DUCT TAPE)

Adhesion 5,5

Tensile Strength 35 (N/cm)

General use, hand-tearable cloth duct tape. A good choice for temporary repairs.

PD160 BLACK



(DUCT TAPE) Adhesion (N/25 mm) Tensile Strength 35 (N/cm)

General use, hand-tearable cloth duct tape. A good choice for temporary repairs.

PS790 BLUE

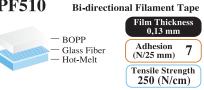
(HOLDING TAPE)



Suitable for fixing heavy instruments and pieces Easy removal from metal, plastic and glass surfaces

Suitable for fixing plastic and metal pieces to each other, especially at white goods production.

PF515 Mono-directional Filament Tape



Heavy Duty; cross-reinforced with Glass fiber. Suitable for fixing heavy instruments, pieces, pallets and metal sheets.



Heavy Duty; vertically reinforced with Glass fiber. Suitable for fixing heavy instruments, pieces, pallets and metal sheets.

PVC Tape



Adhesion 1,65 Tensile Strength

49 (N/cm) Suitable for fixing glass and edge tape for plate-mounting process. Easy removal from metal, plastic and glass surfaces with no residue.

Optional colors: Orange, Transparent and White.



Masking Tapes



PM50



General purpose masking tape. Suitable for indoor painting.



PM51



General purpose masking tape. Suitable for indoor painting.



船

PM130 UV



Heat Resistance -20~80 (°C)

UV-resistant Masking Tape.
Under sunlight, removable with no residue after Ideal for marine painting and ship construction.

PM60



Heat Resistance -20~60 (°C)

帝

General purpose masking tape. High initial adhesion.

Suitable for indoor painting and light packaging.

PM61



— Semi-Crepe - Natural Rubber Heat Resistance -20~60 (°C)

General purpose masking tape. High initial adhesion.

Suitable for indoor painting and light packaging.

PM642



Semi-Crepe Natural Rubber

Heat Resistance -20~60 (°C)

合金

General purpose masking tape. High initial adhesion.

Semi-Crepe

Natural Rubber

Suitable for indoor painting and light packaging.

PM80



Semi-Crepe

Natural Rubber Heat Resistance -20~80 (°C)





PM85



Semi-Crepe
Natural Rubber
Heat Resistance
-20~80 (°C)



PM86



Semi-Crepe Natural Rubber







PM81



PM851

Semi-Crepe





₽ ™







PM861



Semi-Crepe Natural Rubber

 110μ Heat Resistance -20~95 (°C)

PM862

PM82

PM852



Semi-Crepe Natural Rubber

Semi-Crepe Natural Rubber Heat Resistance -20~80 (°C)

Heat Resistance -20~80 (°C)









Application Areas

High Heat-Resistant Masking Tape Water-Resistant

Ideal for automobile sector Suitable for oven-drying process

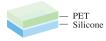
PM120



Semi-Crepe
Natural Rubber
Heat Resistance
-20~120 (°C)

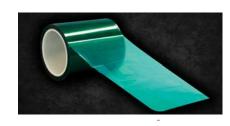
High Heat-Resistant Masking Tape. Suitable for oven-drying during automobile painting process.

PM180



Heat Resistance -40~180 (°C)

High Heat-Resistant Masking Tape. Suitable for electro-static painting process. After application easy-removal with no residue.



Double-Sided Filmic Tapes

PP40



General purpose double-sided tape.

High initial adhesion.

Suitable for fixing and splicing paper, tissue and leather materials.

PP44



High initial adhesion.

Suitable for fixing and splicing paper, tissue and leather materials.

PP48



High initial adhesion.

Suitable for fixing and splicing paper, tissue and leather materials.

PP65



High Adhesion. High heat and moisture resistance. High performance at metal, plastic and cellophane surfaces. Easy removable MOPP liner.

Thin filmic carrier.

PP66



High Adhesion. High heat and moisture resistance. High performance at metal, plastic and cellophane surface Easy removable MOPP liner.

Thin filmic carrier

PP67



High Adhesion. High heat and moisture resistance. High performance at metal, plastic and cellophane

PP68



High Adhesion. High heat and moisture resistance. High performance at metal, plastic and cellophane surfaces. Thick filmic carrier. Havana liner.



PP70



Suitable for fixing furniture profile High performance at rough surfaces, wooden and plastic surfaces.

PP310



Perm-peel characteristic. Easy removable with no residue.

Heat Resisitance Different adhesion at each side

Adhesion A:20 (N/25mm) B: 6

Acrylic Foam Tapes (VHB)

PAF05C

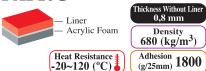


Heat Resistance

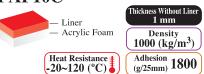
Thickness Without Line 0,5 mm $680 \text{ (kg/m}^3\text{)}$

Adhesion (g/25mm) 1800

PAF10G



PAF10C



PAF20C



PAF15C



Heat Resistance -20~120 (°C)

1,5 mm 680 (kg/m³) Adhesion (g/25mm) 1800



Application Areas

High Foam Density (up to (1000kg/m³) Acrylic foam tape for fixing heavy articles.

During automobile production, suitable for fixing plastic, metal and chrome welts, profiles, accessories, trims and stop, brake lamps.

High initial adhesion allows fixing metal, plastic, aluminum, glass etc, surfaces.

Suitable for fixing, hanging kitchen and bathroom

High moisture-resistance; available at bathroom fixing mirrors and accessories.

Up to 3 mm thickness; excellent performance on rough

Excellent weather, heat, moisture and UV resistance; recommended for indoor and outdoor advertisement applications.

PAF30C



 $1000 \, (kg/m^3)$

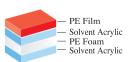
Adhesion (g/25mm) 1800 Heat Resistance -20~120 (°C)

Thickness Without Lines 3 mm

Double Sided Foam Tapes



PE05



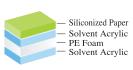


PE76



Low surface energy. Excellent performance on plastic and other rough surfaces.

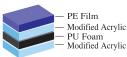
PE78





High adhesion. Suitable for indoor and outdoor applications. Optional different liner color.

PE103L

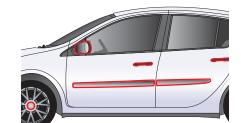




High performance at vertical applications. Removable 'No-residue' adhesive

PE105





PE100





High adhesion on rough, plastic, metal surfaces Suitable for indoor and outdoor applications such as advertisement panels and stand productions. High foam density.

Different foam thickness is available.

PE110



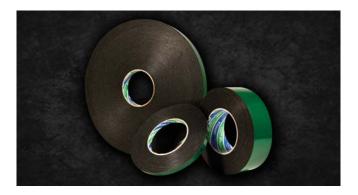
High adhesion on rough, plastic, metal surfaces Suitable for indoor and outdoor applications such as advertisement panels and stand productions. High foam density.

Different foam thickness is available.

PE111



Ideal for fixing furniture trim and profile.



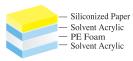


PE1010





PE1011







Double Sided Foam Tapes



PE121



PE122



PE123



PE124



PE125



PE127



PE132







PE167





General Specifications

Thickness: 0,5 mm, 1mm, 1,2 mm 1,5 mm, 2 mm, 3mm

Foam Density: 67 kg/m³, 75 kg/m³, 96 kg/m³, 100 kg/m³, 200 kg/m³
Adhesive: Hot-Melt, Synthetic Rubber, Acrylic, Solvent Acrylic

Foam Color : White, Black

Lenght : 2m, 5m, 10m, 25m, 50m, 100m

Kullanım Alanları

High initial adhesion allows easy fixation metal, plastic, aluminum, glass etc. surfaces.

Suitable for fixing welts, profiles, accessories, trims at outomobile production.

Ideal for fixing mirrors and trim on furniture.

Suitable for fixing, hanging kitchen and bathroom accessories.

High moisture-resistance; available at bathroom fixing mirrors and accessories.

Up to 3mm thickness; excellent performance on rough surfaces.

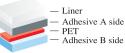
Excellent heat, moisture and UV resistance; recommended for indoor and outdoor advertisement applications.

H

Bag Sealing Tapes



OPP

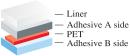


Thickness Without Liner 0,030/0,015 mm

Peel Strength (N/25 mm.) A Side: 2,25 B Side: 2,35

Removable bag sealing tape, suitable on OPP surfaces. Perm-Peel property.

PE

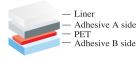


Thickness Without Liner

Peel Strength (N/25 mm.) A Side: 2,25 B Side: 2,35

Removable bag sealing tape, suitable on PE surfaces. Perm-Peel property.

OPP/PE



0,030/0,015 m side Peel Strength (N/25 mm.)

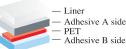
(N/25 mm.) A Side: 2,25 B Side: 2,35

Removable bag sealing tape, suitable on both OPP and PE surfaces.

Perm-Peel property.

Easy-peeling with Anti-static liner.

CARGO



Permament bag sealing tape.
Do not include harmful metals.

Heat resistance between +5°C-70°C

Peel Strength (N/25 mm.) A Side: 5 B Side: 5

Plate Mounting Tapes

PP10



Thickness Without Liner 0,1 mm

Adhesive (g/25mm) 14

PP15



Thickness Without Liner 0,15 mm

Adhesive (g/25mm) 14



PP20



0,2 mm

Adhesive (g/25mm) 15

PP25



Thickness Without Liner 0,25 mm

Adhesive (g/25mm) 15

PP30



Thickness Without Liner 0,38 mm

Adhesive (g/25mm) 18

PP38



Thickness Without Liner 0,38 mm

Adhesive (g/25mm) 18

PP381



Thickness Without Liner 0,38 mm

Adhesive (g/25mm) 20

Application Areas

Flexo plate mounting tape.

Different thickness and adhesion options are available.

Transparent-PVC, white-PVC, cloth carrier and cushion foam types are available.

Costumized sizes are available.

PP55



Cushion foam plate mounting tape.

PP56



Cushion foam plate mounting tape.

PP57



Cushion foam plate mounting tape.





Double Sided Tissue & Non-Woven Tapes



PP3201



High adhesion and high heat resistance. Excellent performance or cloth, leather, carton and rough surfaces.

PP3223



High adhesion.

Excellent performance on cloth, leather, carton and rough surfaces.

PP3222



High adhesion.

Excellent performance on cloth, leather, carton and rough surfaces.

PP3241



Excellent performance on cloth, leather, carton and rough surfaces.

High Quality Hot-Melt adhesive.

K Transfer Tapes





Carrier-free transfer tape.
Excellent lamination on foam, textile and plastic surfaces.

PT65



Carrier-free transfer tape.
Excellent lamination on foam, textile and plastic surfaces.

PT80



Carrier-free reinforced transfer tape.
Excellent lamination on foam, textile and plastic surfaces.

PT85



Carrier-free transfer tape.

Excellent lamination on foam, textile and plastic surfaces.

PT107



Carrier-free transfer tape.

Excellent lamination on foam, textile and plastic surfaces.

PT110



Carrier-free reinforced transfer tape. Excellent lamination on foam, textile and plastic surfaces.

PT126



Carrier-free reinforced transfer tape. Excellent lamination on rubber surfaces.





Lamination Tapes



PL19



Film Thickness

PL23



Film Thickness 23μ Total Thickness 28μ Adhesion (N/25mm) 2,95

PL45





PL50





Application Areas

Protection of printed stickers from environmental effects.

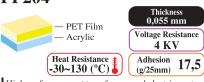
Gives oil, moisture, heat and cold resistance.

Transparent; do not change printed color.

Electric Insulation Tapes



PP204



High performance at transformer and electric-motor production.

PP221



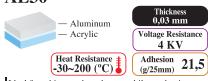
High performance at electric-motor production where is needed high heat resistance.

PP231



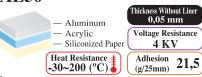
High performance at transformer and electric-motor production.

AL30



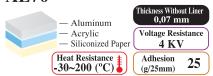
Ideal for white goods and automobile productions.
Use as heat insulation and repair.
High Heat resistance.

AL50



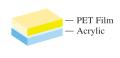
Ideal for white goods and automobile productions. Use as heat insulation and repair. High Heat resistance.

AL70



Ideal for white goods and automobile productions.
Use as heat insulation and repair.
High Heat resistance.

SPVC





Lead Content < 1000 ppm (IEC 63321) Cadmium Content < 100 ppm (IEC 63321) Flame resistance. (UL 510)

Harnessing Tape



High heat resistant Harnessing tape. Flexible and 'Easy-tear'. Highly resistant to cohesion.

No loosening or decomposition.



Anti-Slip Tapes



Application Areas

Reduce the risk of slip accidents at stairs, pool edges, yachts and ships. Safely use both indoor and outdoor. High adhesion on marble, granit, wood and stone surfaces.

Special adhesive resists to detergent, water, rain and snow.

Available Colors

- Black AS-01
- O Semi-Transparent AS-02
- Yellow AS-03
- ✓ Yellow-Black AS-04





Marking Tapes



YB50



Ideal for marking ground and columns at factories as attention lines.
High adhesive natural rubber.

High resistance to peel from surface.



Splicing Tapes



Speedy Splice

Ideal for high speed automatic splicing machines, during press of newspapers and journals.

No need stop machineries.

High heat-resistance up to 200°C.

Up to 75% time and cost gain.

Repulpable

Completely water-souble.

Ideal for high speed splicing of thin papers.

High performance at whole process.

Easy-removable Liner

Easy and safe stock.

BN7000

Recommended for printing of pattern papers during woodworks.

High heat resistance up to 200°C.

Completely water soluble adhesive.

SP01

Standard economic splicing tape.

High heat resistance up to 150°C.

High initial adhesion.

Easy Hand tearable.

SP02

Standard economic splicing tape.

High heat resistance uy to 150°C.

High initial adhesion.

Easy Hand tearable.

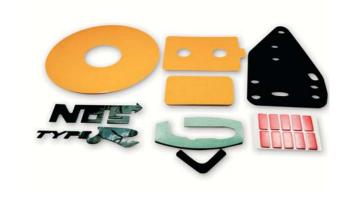
X

Die Cut & Kiss Cut Products

With the development of adhesive technology, adhesive tapes are getting into our daily lives. During the manufacturing process of many products, Double Sided and Single Sided Adhesive Tapes are widely used. Those manufactures need customized solutions to save time and to reduce cost.

We have two different cutting.

- 1. Wooden blades up to 600mmx600mm
- 2. Cylindrical blades: with up to 180mm



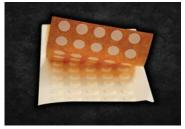
Cutting Options:

- 3mm to 1500mm width "roll" products
- Double-sided "plate" products
- "Die-cut" and "Kiss-cut" products
- Laminated products







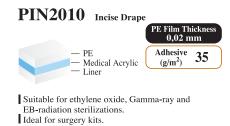


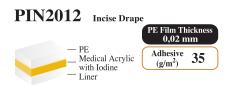




S Medical Tapes

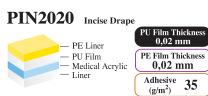




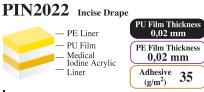


Suitable for ethylene oxide, Gamma-ray and EB-radiation sterilization.

Medical grade acrylic adhesive with iodine. Ideal for surgery kits.



Suitable for ethylene oxide, Gamma-ray and EB-radiation sterilization. Ideal for surgery kits.



Suitable for ethylene oxide, Gamma-ray and EB-radiation sterilization.

Medical grade acrylic adhesive with jodine

Medical grade acrylic adhesive with iodine. Ideal for surgery kits.



Nearly all of the adhesives which are used at adhesive tape production are harmful for human skin and health. The Medical adhesives are the only ones that can be used by the production of medical tapes. Medical adhesive tapes have to be produced under controls of dermotological and toxicological test.

All of our products are tested by the standards of **ISO**, **€** and **FDA**.

Most common usage of medical tapes is Surgery Kit production. After production, those kits have to be sterilized by such methods like ethylene oxide, Gamma-ray and EB-radiation sterilizations. All of our products are suitable for those sterilization methods. Also our production line is suitable for production of special-cut (customized shapes) products.





MED2045 Hydrocolloid



Provides a moist wound healing environment, while protecting from contamination.

Reliable, skin friendly adhesive, useful for securing colostomy appliances to the patient's abdomen.

Helps wounds to heal faster.

Painless remove.

MED2100



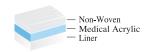
Suitable for EKG tape.

MED 2140



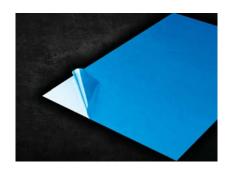
Suitable for production of surgery kits. Hypoallergenic.

MED2040



Non-Woven hypoallergenic wound dressing tape.

Surface Protection Films



Carrier Types

- UV-Polyolefin
- Polyolefin
- PE
- PP
- UV-PE

Adhesive Types

- Water-Based
- Acrylic-Based
- Rubber-Based

Adhesion

• 35 N/cm-250 N/cm

Film Thickness

• 30μ - 150μ

Jumbo Size

- Width < 2500 mm
- Length $\leq 1000 \text{ m}$

Color Options

- Transparent
- Extra-Transparent
- Black/White
- Blue
- Red

Optional

- Anti-UV
- Gravure
- Micro-Perforation
- Printing
- Color Film
- Easy-peeling

Application Surfaces

- Metal
- Stainless
- Plastic
- Glass
- Wood
- Sandwich Panels
- PVC Profiles
- Aluminum Profiles
- HPL Panels
- PMMA Plates
- Carpet





OEM Production



Beside our 3 brand we have ability to support our distributors, wholesalers and customers with OEM production. Core of the adhesive tape, package and box can be produced "No Name" or with "Private Label"









Packaging Options

Single plastic bag Single blister

Single carton pack

Single shrink

Tower & Horizontal shrink

Accordion shrink

Single & Multi Box

Application Areas

Automotive



Permanent Adhesion

- Mirror Fixation
- Wheel Balance Lead Fixation
- Plate Fixation
- Emblem, Logotype and Name Plate Fixation
- Trim, Spoiler and Welt Fixation
- Interior and outside accessories Fixation



Insulation Foam and Adhesive Tape Applications

- Interior Roof Fixation
- Stop, Brake and Cabin Lamp Fixation
- Single-sided adhesive EPDM, EVA, PE and PU Foam Tapes.

Masking Solutions

- Standard Masking Products (50°C-60°C)
- Automobile painting (80°C-90°C)
- High Heat-Resistance Masking Tapes (180°C-220°C)
- Cable Fixations
- Cloth Tapes
- Soft-PVC Tapes
- Surface Protection Films
- Bumper Protection Films

Hole-Filler Solutions

- Temporary Hole Filling
- Permanent Hole Filling

White Goods



- Panel Fixation Tapes
- Name-plate and Brand Fixation
- Metal and Plastic Fixation Tapes
- Masking Tapes
- Adhesive Tapes Easy Removable Without Residue
- Freezer and PVC Tapes
- Aluminum Tapes
- Evaporator Tapes
- High Heat Resistance Double-sided Tapes

Furniture



- Mirror Fixation
- Plastic, Aluminum, Leather and Wooden Accessories Fixation Tapes
- Metal and Plastic Welt Fixation
- Plastic and Metal Hanger Fixation

Press and Printing



- Plate-mounting Tapes
- Speedy Splice Tapes
- Fly Splice Tapes
- Flexo Plate-mounting Tapes (PVC and cloth plate mounting tapes)
- Double-sided Tapes for Fixation of Cellophane Surfaces.
- Adhesive Lamination Films
- From 1mm to 100mm Foam Tapes

Application Areas

Medical



- Medical-Grade Adhesive Tapes
- Wound-Care Tapes
- Surgery Tapes
- Electro-medical Tapes
- EKG Electrode Tapes
- Medical Dressing Tapes
- Aluminum Tapes
- Die-cut Foam ano Filmic Tapes With Finger-Lift

Electric & Electronic



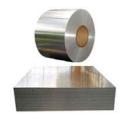
- Touch-Pad, Panels and Name-Plate Fixations
- Electronic Plate Fixations
- PET, Acetate and Glass-Cloth Tapes With High Dielectric Coefficient
- Motor and Transformer Insulation Tapes
- High Heat Resistance Insulation Tapes (105, 130, 55, 180, 220 and up to 227°C)

Leather and Textile



- Fixation Before Sewing
- Sample Fixation on Catalogues
- Heat Activated Films
- Wide Adhesive Tapes Suitable for Lamination
- High Heat Resistance Plate Mounting Tapes

Metal



- Reinforced Fixation Tapes
- Adhesive Tapes and Stickers (Easy-Removal Without Residue)
- Surface Protection Films
- Laser-Cut Protection Films

Advertisement

- Fixation of Advertisement Panels
- Indoor & Outdoor Applications

Construction and Isolation



- Single-Sided Isolation Foams
- Masking Tapes
- Aluminum Tapes

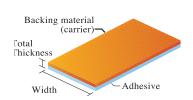
Solar Panel



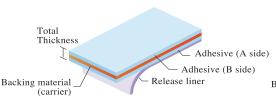
• Double-Sided Foam And Filmic Tapes

Tape Types

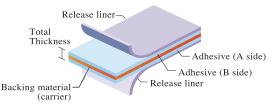
Single Sided Tape



Double Sided Tape (with release liner on one side)



Double Sided Tape (with release liner on both sides



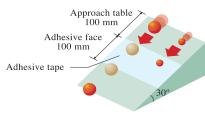
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Test Methods

Peeling speed (300mm/dk) Adhesive tape (25mm Genişlik) Stainless plate (SUS)

- Force that is generated by peeling off the tape from stainless plate to the angle of 180° (or 90°).
- It is the most common property to make a selection of tape.
- The value of adhesion varies by temperature, adherend (material the tape to be applied to), applying condition.

Tack

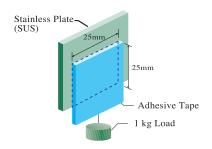


SUS ball (Ball No) > 0,77 mm < 24,6 mm



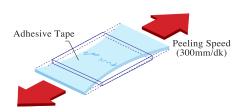
- Force that is needed to adhere to adhered by light force. The measurement is done by setting adhesive tape with the adhesive face upward to the inclined plate with the angle of 30° (or 15°), and measure the maximum size of SUS ball, which stops completely within the adhesive face.
- This is the effective method to find initial adhesion or adhesion at low temperatures.

Holding Power



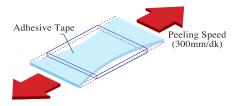
- Resistant force of tape, which is applied to stainless plate with static load (typically 1 kg) attached to the lenght direction.
- Distance (mm) of displacement after 24 hours or time (min.) elapsed until the tape drops from the stainless.

Tensile Strength



Force when tape is pulled from both ends and breaks. As larger the value is, the higher the strengh of the backing material.

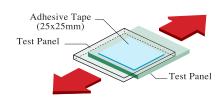
Elongation



- This is measured at the same time of measuring tensile strength.
- tensile strength.

 Percentage of elongation, when tape is to be pulled from both ends until break, is measured.
- If the value is 50%, it means 100 mm tape is able to elongate to 150 mm.

Shear Adhesion



Force when double sided tape is sandwiched with two test panels and pulled from both ends until break.

Attention

- 1. Please remove any dirt, dust, oil, etc... from surface of adherend before applying the tape.
- 2. Please give sufficient pressure on the tape after applying to obtain necessary adhesion.
- 3. Please store the tape in cool and dark place by avoiding heating agents such as direct sunlight and heaters.
- 4. If it is not declared at its properties, do not use as electric insulation tape.
- 5. If it is not declared at its properties, do not apply tapes directy to furniture, wall, glass, PVC Product, car bodies, etc, or adhesive residues, discoloration or peeling of paint may arise.
- 6. If it is not a "Medical Grade" adhesive tape do not stick tapes directly to skins unless the tapes are designed for the application to human skins, otherwise, a rash or adhesive deposit may arise.
- 7. During tape selection, please ask for technical support.
- 8. We described all values by measuring, but we do not mean to guarantee those values.
- 9. Please confirm our production lead-time, since we need it longer for some products occasionally.
- 10. We may change the specification of product without prior notice.



hardwork Ware

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